

Installation of noise control material with pressure sensitive adhesive (PSA)

1. Clean application surface with isopropyl alcohol.
2. Allow isopropyl alcohol to evaporate completely.
3. Make sure installation temperature is above 50° F.
4. Ideal temperature of installation would be from 60° F to 85° F.
5. Apply force (roller) to foam.
6. Initial green tack is enough to hold noise control material in place.
7. Let adhesive cure for 24 hours before subjecting to major handling or outside environment.