

Technical Information

1600 Liquid Adhesive

1600 is a high strength liquid adhesive that can be applied by spray nozzle, brush, or roller. It forms an excellent bond between acoustical foam and a variety of substrates (wood, metal, plastics, etc.) It is non-flammable and fast setting.

PRODUCT DATA:

PROPERTIES:

Flammability: Non-Flammable

• Color: Clear, Red

• **Odor**: Characteristic of chlorinated solvent

• Flash Point: None

 Solvent: Methylene Chloride and Mineral Spirits
Viscosity: 400-500 cps. (model RVF Brookfield) #3 spindle 10 rpm @ 78° F.

• Weight per gallon: 9.5 + .1 lbs.

Weight solids: 32%Volume solids: 38%

• Coverage: 600 sq. ft./gallon/mil thickness

• **Bonding Range**: From 30 seconds to 5 minutes, depending on application, temperature, and humidity.

• **Temperature resistance**: -20° F. to 210° F.

• **T.L.V. (P.P.M.)**: 500

CHARACTERISTICS:

- Fast setting Apply to both surfaces, let set 5-10 min., and then put the two together.
- Excellent water resistance
- Non-Flammable
- Designed for R.V. Conversion, Foam Fabrication, R.V. Seat Assembly and Marine Carpet Application.

APPLICATION:

Apply by spray, brush, or roller. Binks Gun - Model #62 or 2001-63B Fluid Nozzle-66 PJ Air Cap. For clean up use Lacquer Thinner.

STORAGE:

Shelf life 1 year in closed container. Store in cool area