

## FOAM & FOAM COMPOSITES TOLERANCES

### Finished Goods- Foam Laminates-

Thickness	Tolerance (+/-)
0.125-0.75"	0.06"
0.76-1.50"	0.09"
1.51-2.50"	0.12"

### Finished Goods- Foam/Barrier Composites-

Thickness	Tolerance (+/-)
0.25-0.75"	0.09"
0.76-2.00"	0.12"
2.01-4.00"	0.25"

### Finished Goods- With Facing-

Thickness	Tolerance (+/-)
0.50-1.00"	0.25"
1.01-2.00"	0.38"

### Die Cut Parts-

Length	Tolerance (+/-)
0.10-10.00"	0.06"
10.01-36.00"	0.13"
36.01-54.00"	0.25"
54.01-84.00"	0.50"

### Sheet Length-

Standard tolerance is -0", +4" from quoted sheet length.

### Roll Length-

Standard tolerance is +/- 10% of quoted roll length.

### Barrier Weight-

Standard tolerance is +/- 10% of quoted weight.

### Damping Thickness-

Standard tolerance is +/- 15% of quoted thickness

## STANDARD PACKAGING

### Laminate Rolls-

#### 3.0" ID Cores,

- wrapped in polywrap,
- wrapped facing out unless PSA is present.

### Composite Rolls-

- 6.0" ID Cores,
- wrapped in polywrap,
- wrapped facing out unless PSA is present. Rolls on skids.

### Die Cut Parts-

- Boxed for shipment,
- packaged on skids if necessary.

### Barrier or Damping Only Rolls-

- 3.0" ID Cores, wrapped in polywrap,
- wrapped facing out unless PSA is present,
- rolls stacked on skids.

### Sheets-

- Corrugated top and bottom caps,
- on skid for shipment,
- all skids stretch wrapped.

These are considered standard commercial tolerances. Any exceptions will be noted on the specific line item when quoted.