

365 Spray Adhesive

365 is a high-temperature, high-strength, contact type adhesive. It is white and has a face or web type controlled spray pattern for low soak-in so that more adhesive remains at the surface where it is needed. Offered with a 3-way adjustable valve and tip for low, medium and high delivery rates, this product works well for plastic laminate, metal, wood, particle board and some plastics such as polypropylene and polyethylene films. This product has a long work time of 1 to 5 minutes and features an unusually high initial strength. This product does not contain chlorofluorocarbons or ozone depleting chemicals.

PRODUCT DATA:

- **Color:** White to Pale Amber
- **Polymer System:** Synthetic polymers and tackifying resins
- **Solvent System:** Hexanes and Acetone
- **Application Temperature:** 10° F to 120° F
- **Bonding Time:** Tack Time: 5 to 10 seconds Open Time: +/- 1 to 5 minutes. Bonding times depend on ambient temperatures and substrate composition.
- **Odor:** Pleasant and mild when wet - odorless when dry
- **Flammability:** Flammable when wet
- **Shelf Life:** One year from date of shipment
- **Suitable Solvents For Cleanup:** Camie: 22/80 or Camie 22/90
- **Physical and Chemical Resistance:** Limited laboratory testing indicates excellent resistance to oxidation and moisture.

APPLICATION, USES & SUGGESTIONS:

For maximum strength, coat both surfaces to be bonded. Allow sufficient time for adhesive to "tack". Press surfaces together. Set aside to dry and cure. Tests demonstrate bonding to a wide variety of substrates - including wood, metal, fabric, a variety of plastics, and corrugate. This adhesive cures by solvent evaporation. Successful bonding of nonporous substrates requires clean surfaces and allowing the adhesive-sprayed surfaces to *tack up* before being pressed together. Lab work indicates this adhesive has many desirable qualities of a contact cement without the objectionable solvent system and stringy characteristics associated with most contact cements.